

ROYALOHM

C O N F I D E N T I A L D O C U M E N T

SPECIFICATION FOR APPROVAL

TRELIK

Description: Power Metal Fixed Resistors

Royalohm Part no.:

PMR01TJxxxxA50 (PMR 1W-SSS (2.5x6.5) +/- 5% T/B-5,000)

Approved by

Parts corresponding to RoHS Compliant: 2005-Apr.-1

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Approved	Checked	Prepared
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Issued Date: 2014/07/31

Customer: TRELIK	Part No.: PMR01TJxxxxA50
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1. Scope:

This specification for approval relates to Power Metal Fixed Resistors manufactured by ROYALOHM 's specifications.

2. Type designation:

The type designation shall be in the following form :

(Ex.)

Type	Power Rating	Resistance tolerance	Nominal Resistance
PMR	1W-SSS	J	68Ω

3. Ratings:

Ratings shall be shown in the table 1.

Table 1

Type	PMR
Rated Power at 70°C	1W (1W-SSS)
Max. Working Voltage	350 V
Max. Overload Voltage	400 V
Dielectric Withstanding Voltage	350 V
Rated Ambient Temp.	70 °C
Operating Temp.Range	-55°C --- +155°C
Resistance Tolerance	± 5%
Resistance Range	0.56Ω ~ 1MΩ

3.1 Power rating:

Resistors shall have a power rating based on continuous full load operation at an ambient temperature of 70 °C . For temperature in excess of 70 °C , the load shall be derated as shown in the figure 1.

3.2 Voltage rating:

Resistors shall have a rated direct-current (DC) continuous working voltage or an approximate sine-wave root-mean-square (RMS) alternating-current (AC) continuous working voltage at commercial-line frequency and waveform corresponding to the power rating , as determined from the following formula :

$$RCWV = \sqrt{P \times R}$$

Were : RCWV = Rated DC or RMS AC continuous working voltage at commercial-line frequency and waveform (volt)

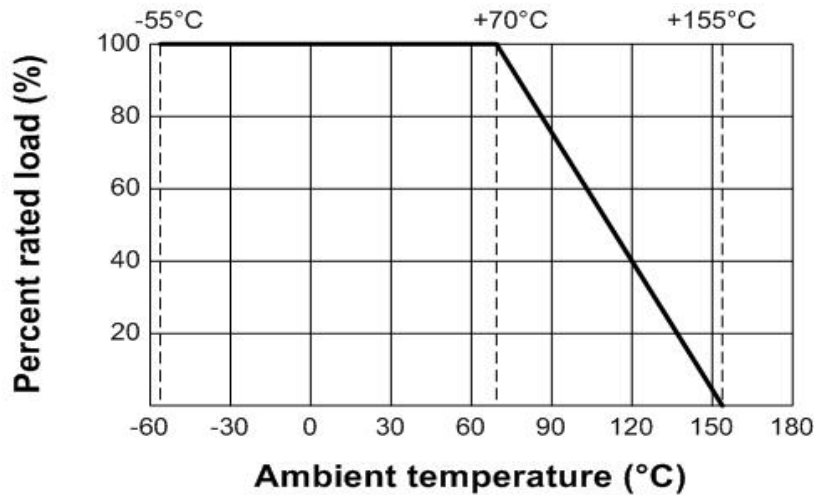
P = Power Rating (watt)

R = Nominal Resistance (ohm)

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In no case shall the rated DC or RMS AC continuous working voltage be greater than the applicable maximum value

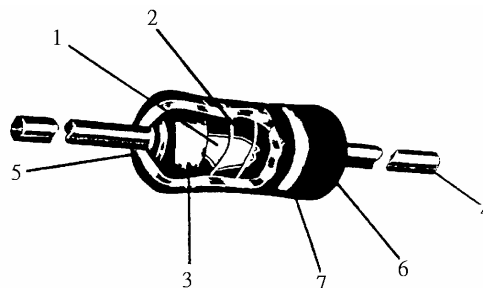
Figure 1.



3.3 Nominal resistance :

Effective figures of nominal resistance shall be in accordance with E-96, E-24 series, and resistance tolerance shall be shown by table 1.

4. Construction :



No.	Name	Material
1	Basic Body	Rod Type Ceramics
2	Resistance Film	Special metal film
3	End Cap	Steel (Tin plated iron surface)
4	Lead Wire	Annealed copper wire coated with tin
5	Joint	By welding
6	Coating	Insulated & Non-Flame Paint (Color : Sea-Blue)
7	Color Code	Non-Flame epoxy resin

Power Metal Fixed Resistors

5. Characteristics :

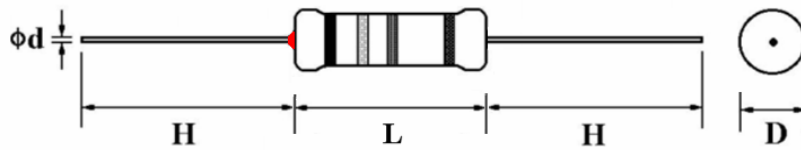
Characteristics	Limits	Test Methods (JIS C 5201-1)
DC. Resistance	Must be within the specified tolerance	The limit of error of measuring apparatus shall not exceed allowable range or resistance tolerance of specification. (Sub-clause 4.5)
Dielectric withstanding voltage	No evidence of flashover mechanical damage, arcing or insulation break down	Resistors shall be clamped in the trough of a 90° metallic V-block or foil method use a metal foil shall be wrapped closely around the body of the resistor. After that shall be tested at AC potential respectively specified in the table 1. for 60 +10/-0 secs. (Sub-clause 4.7)
Temperature coefficient	0.56Ω ~ 100KΩ : ±350 PPM/°C 101KΩ ~ 470KΩ : ±400 PPM/°C 471KΩ ~ 1MΩ : ±800 PPM/°C	Natural resistance change per temp. degree centigrade. $\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \quad (\text{PPM}/^\circ\text{C})$ R1: Resistance value at room temperature (t1) R2: Resistance value at room temp. plus 100 °C (t2) (Sub-clause 4.8)
Short time overload	Resistance change rate is ± (2% + 0.05 Ω) Max. with no evidence of mechanical damage	Permanent resistance change after the application of a potential of 2.5 times RCWV or the max. overload voltage respectively specified in the above list, whichever less for 5 seconds (Sub-clause 4.13)
Terminal strength	With no evidence of mechanical damage	Direct load : Resistance to a 2.5 kgs direct load for 10 secs. in the direction of the longitudinal axis of the terminal leads Twist test : Terminal leads shall be bent through 90 ° at point of about 6mm from the body of the resistor and shall be rotated through 360° about the original axis of the bent terminal in alternating direction for a total of 3 rotations (Sub-clause 4.16)

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Characteristics	Limits	Test Methods (JIS C 5201-1)															
Solderability	95 % coverage Min.	The area covered with a new, smooth, clean, shiny and continuous surface free from concentrated pinholes. Test temp. of solder : 245°C ± 3°C Dwell time in solder : 2 ~ 3 seconds (Sub-clause 4.17)															
Resistance to soldering heat	Resistance change rate is ± (1% + 0.05Ω) Max. with no evidence of mechanical damage	Permanent resistance change when leads immersed to 3.2 mm to 4.8 mm from the body in 350°C ± 10 °C solder for 3 ± 0.5 seconds (Sub-clause 4.18)															
Temperature cycling	Resistance change rate is ± (2% + 0.05Ω) Max. with no evidence of mechanical damage	Resistance change after continuous 5 cycles for duty shown below: <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: center;">Step</th> <th style="text-align: center;">Temperature</th> <th style="text-align: center;">Time</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">1</td> <td style="text-align: center;">-55°C ± 3°C</td> <td style="text-align: center;">30 mins</td> </tr> <tr> <td style="text-align: center;">2</td> <td style="text-align: center;">Room temp.</td> <td style="text-align: center;">10~15 mins</td> </tr> <tr> <td style="text-align: center;">3</td> <td style="text-align: center;">+155°C ± 3°C</td> <td style="text-align: center;">30 mins</td> </tr> <tr> <td style="text-align: center;">4</td> <td style="text-align: center;">Room temp.</td> <td style="text-align: center;">10~15 mins</td> </tr> </tbody> </table> (Sub-clause 4.19)	Step	Temperature	Time	1	-55°C ± 3°C	30 mins	2	Room temp.	10~15 mins	3	+155°C ± 3°C	30 mins	4	Room temp.	10~15 mins
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1	-55°C ± 3°C	30 mins															
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Load life in humidity	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: center;">Resistance value</th> <th style="text-align: center;">ΔR/R</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">Less than 100K Ω</td> <td style="text-align: center;">± 5 %</td> </tr> <tr> <td style="text-align: center;">100K Ω or more</td> <td style="text-align: center;">± 10 %</td> </tr> </tbody> </table>	Resistance value	ΔR/R	Less than 100K Ω	± 5 %	100K Ω or more	± 10 %	Resistance change after 1,000 hours (1.5 hours "on", 0.5 hour "off") at RCWV in a humidity chamber controlled at 40 °C ± 2 °C and 90 to 95 % relative humidity (Sub-clause 4.24.2.1)									
Resistance value	ΔR/R																
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Resistance value	ΔR/R																
Less than 100K Ω	± 5 %																
100K Ω or more	± 10 %																
Resistance to solvent	No deterioration of protective coatings and markings	Specimens shall be immersed in a bath of trichroethane completely for 3 minutes with ultrasonic (Sub-clause 4.30)															
Pulse overload	Resistance change rate is ± (5% + 0.05 Ω) Max. with no evidence of mechanical damage	Resistance change after 10,000 cycles (1 second "on", 25 seconds "off") at 1 times RCWV or the max. pulse overload voltage (Sub-clause 5.8)															

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6. Dimension :

Unit: mm

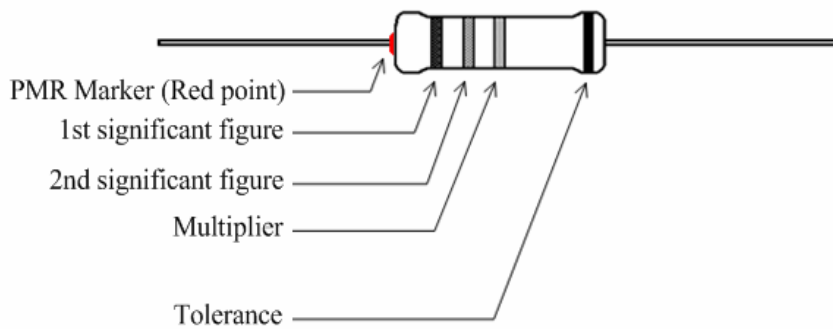


Type	Power Rating	D ± 0.5	L (Max.)	d ± 0.05	H ± 3
PMR	1 W-SSS	2.5 mm	6.5 mm	0.54 mm	25 mm

7. Marking :

7.1 Resistor :

Resistors shall be marked with color coding colors shall be in accordance with JIS C 0802



7.2 Label :

Label shall be marked with following items:

- (1) Type and style
- (2) Nominal resistance
- (3) Resistance tolerance
- (4) Quantity
- (5) Lot number
- (6) PPM

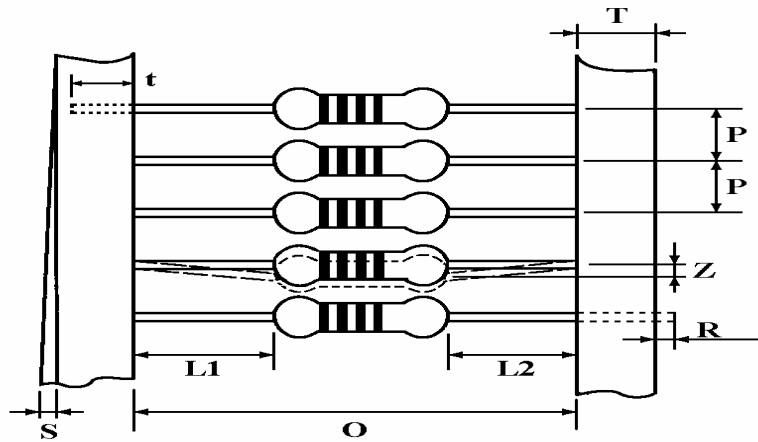
Example :

Power Metal Fixed Resistors			
Watt :	1W-SSS	Val :	68E
Q'TY :	5,000	Tol :	5%
Lot :	702312	PPM :	350
ROYALOHM		Pb-Free	

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8. Packing specification :

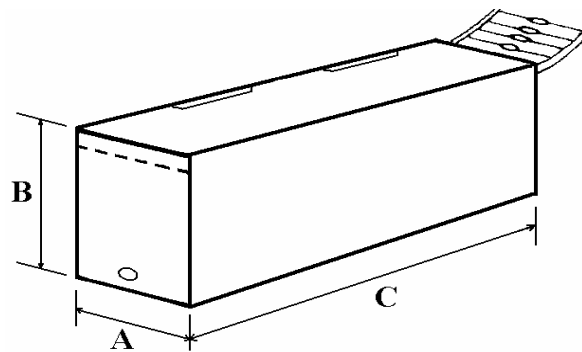
8.1 Taping dimension :



Dimensions (mm)

Type	Style	O	P	L1-L2	T	Z	R	t	S
PMR-100-SSS	PT-52	52 ± 1	5 ± 0.3	1 Max.	6 ± 1	1 Max.	0	4 ± 1	0.5 Max.

8.2 Tape in box packing :



Bandoliers may also be contained in a cardboard box ("Ammopack")

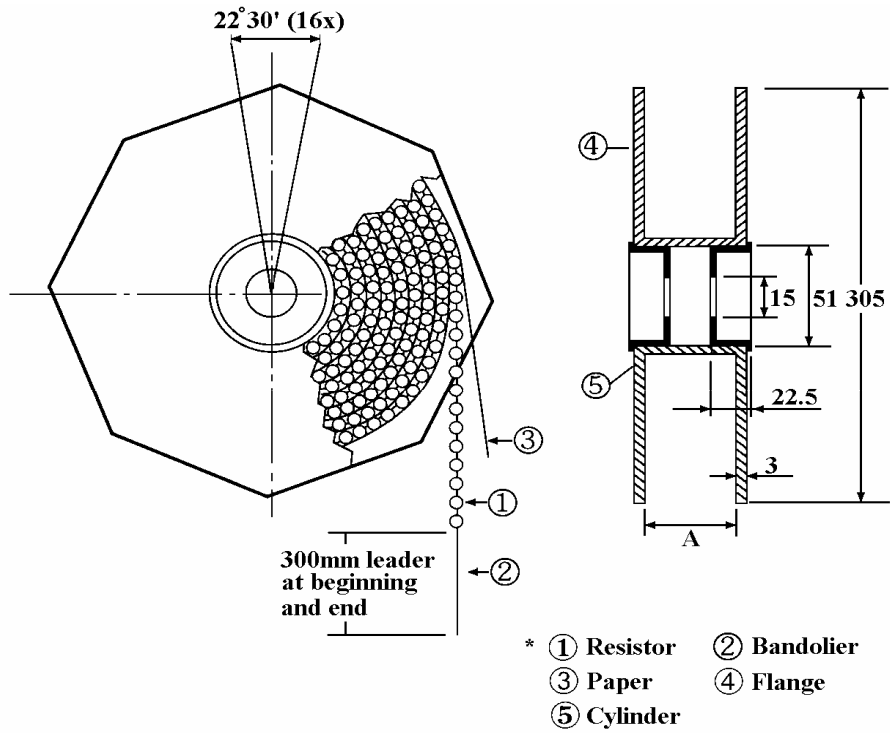
Dimension (mm)

Type	Style	L (C) ± 5	W (A) ± 5	H (B) ± 5	Quantity Per Box (pcs.)
PMR-100-SSS	PT-52	250	75	96	5,000

"Ammopack" is an abbreviation of "ammunition pack"

Power Metal Fixed Resistors

8.3 Tape on reel packing :

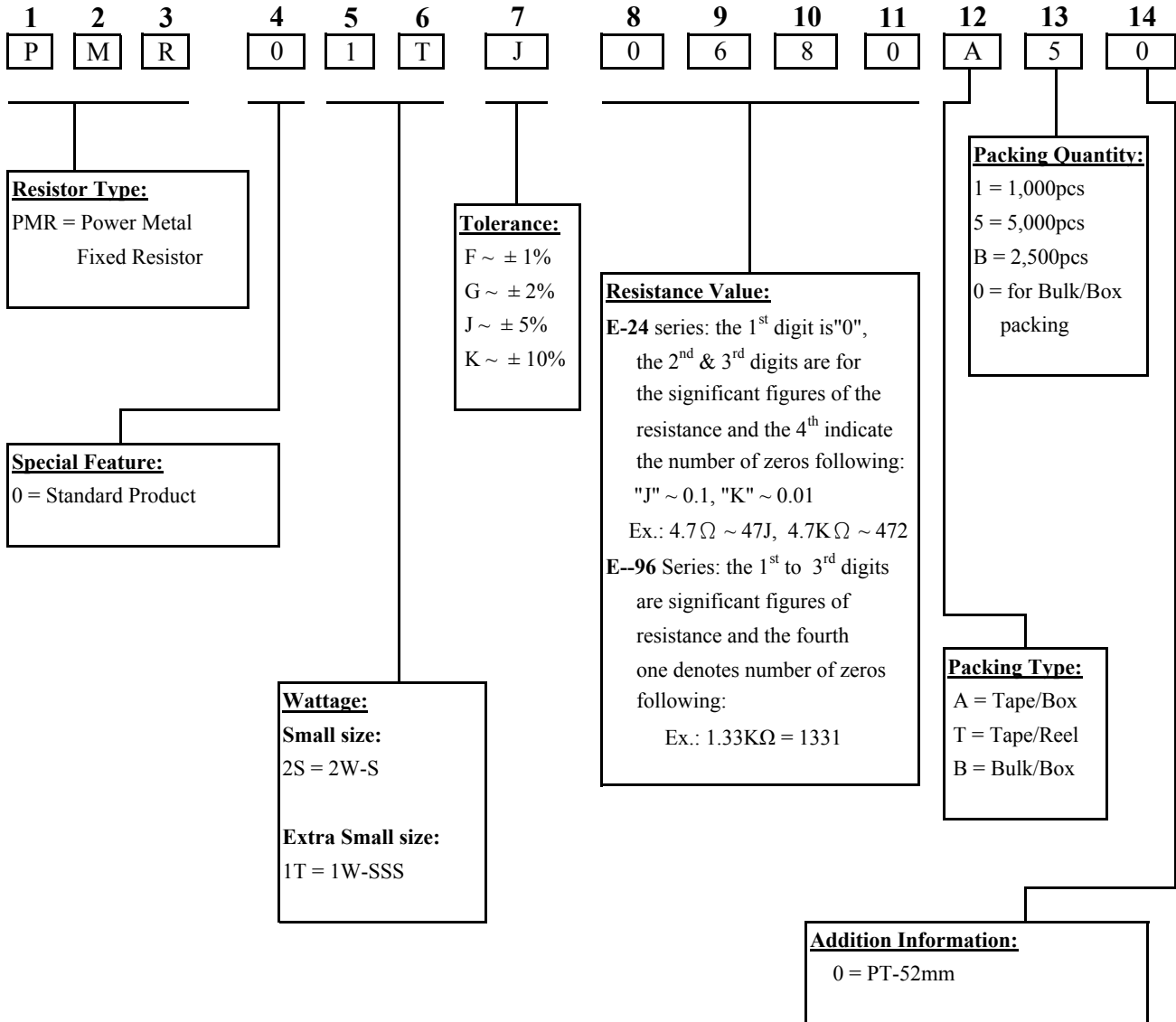


Dimension (mm) :

Type	Style	Across Flange (A)	Quantity Per Reel
PMR-100-SSS	PT-52	73 ± 2	5,000 pcs.

Part Number System

Explanation of Part Number System (Power Metal Fixed Resistors)



Sample: PMR 1W-SSS (2.5x6.5) +/- 5% 68Ω T/B 5,000 PT-52mm → PMR01TJ0680A50

Power Metal Fixed Resistors

Environment Related Substance

This product complies to EU RoHS directive, EU PAHs directive, EU PFOS directive and Halogen free.

Ozone layer depleting substances.

Ozone depleting substances are not used in our manufacturing process of this product.

This product is not manufactured using Chloro fluorocarbons (CFCs), Hydrochlorofluorocarbons (HCFCs), Hydrobromofluorocarbons (HBFCs) or other ozone depleting substances in any phase of the manufacturing process.

Storage Condition

The performance of these products, including the solderability, is guaranteed for a year from the date of arrival at your company, provided that they remain packed as they were when delivered and stored at a temperature of $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and a relative humidity of $60\%\text{RH} \pm 10\%\text{RH}$

Even within the above guarantee periods, do not store these products in the following conditions. Otherwise, their electrical performance and/or solderability may be deteriorated, and the packaging materials (e.g. taping materials) may be deformed or deteriorated, resulting in mounting failures.

1. In salty air or in air with a high concentration of corrosive gas, such as Cl_2 , H_2S , NH_3 , SO_2 , or NO_2
2. In direct sunlight